



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3910-1
Job Sheet 175110



Part No: D3910-1

Job Qty: 20 ea

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: D3910 REV.E IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	20 pcs		4/25/18	0.00	0.00	Purchasing		4/18/18 11/14
120	Packaging	20 pcs		4/25/18	0.00	0.00	Packaging2		4/18/18 11/14
130	QC	20 pcs		4/25/18	0.00	0.00	QC6		MAY 19 2018
180	Packaging	20 pcs		4/25/18	0.00	0.00	Packaging3-2		9-89
190	QC21-SA	20 Ea		4/25/18	0.00	0.00	QC21		JUN 20 2018

Part Op 110 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005
Descriptions: 120 - Ensure C of C is attach

P/O: 39445

MAR 29 2018

21 18 2018 DAS
9-89 13 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	2.6000 ft (.13 ea)	110-Purchasing	SD 71256
D3910-1P	Crosstube Lug	20 pcs (1 ea)	110-Purchasing	SD 71255

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	763	0
	D3910-1P	20	0	0



Crosstube Lug

PART NO: D3910-1

Serial No/Batch: S071259

Revision:

Operation: Packaging

Change No:

Mfg Date: 05/14/18

Job No: 175110

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches $\pm$ 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches $\pm$ 0.030	1.410 1.350		
3	Crosstube Lug	0.270Inches $\pm$ 0.030	0.300 0.240	reference	
4	Crosstube Lug	0.310Inches $\pm$ 0.030	0.340 0.280		
5	Crosstube Lug	0.735Inches $\pm$ 0.010	0.745 0.725	reference	
6	Crosstube Lug	2.200Inches $\pm$ 0.030	2.230 2.170		
7	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
8	Crosstube Lug	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
9	Crosstube Lug	0.380Inches $\pm$ 0.030	0.410 0.350	Radius	
10	Crosstube Lug	0.380Inches $\pm$ 0.030	0.410 0.350		
11	Crosstube Lug	0.625Inches $\pm$ 0.010	0.635 0.615		
12	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
13	Crosstube Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
14	Crosstube Lug	0.625Inches $\pm$ 0.010	0.635 0.615		
15	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
16	Crosstube Lug	0.340Inches $\pm$ 0.030	0.370 0.310	Radius	

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Dart Aerospace Ltd.
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K6A 1K7
Canada

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PURCHASE ORDER **PO039445**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039445

PO Date: 3/28/18

Due Date: 4/18/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 29 2018

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3910-1P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as pe QSI 005 175194 175110	Firmed	4/5/18	20 pcs	0 pcs	20 pcs	\$16.10/pcs	\$322.00
					Firmed	4/18/18	20 pcs	20 pcs	20 pcs	\$16.10/pcs	\$322.00
Sub Total:							40	0	40		\$644.00
2	D4091-1P			Lug As Per Dwg D4091 Rev. A	Firmed	4/18/18	30 pcs	0 pcs	30 pcs	\$16.10/pcs	\$483.00
Grand Total: \$1,127.00											

Line Item Note: job no. 175111

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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DAS
11
9-00

18163

CL



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

DAS
11
9-89

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

MAY 18 2018

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
20	D3910-1	Crosstube Lug Paint Batch # 22006 / Material Batch # 160522	39445

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 14, 2018